

AMENDMENTS TO THE CLAIMS:

The listing of claims will replace all prior versions, and listings of claims in the application:

LISTING OF THE CLAIMS

1. (Currently Amended) A cabinet comprising:

a first side wall; [[and]]

a first support member punched out of and extending from the first side wall such that a first opening is formed through the first side wall adjacent the first support member, wherein the support member includes a first leg extending at least substantially normal to the first side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the first side wall, wherein the second leg includes a protrusion substantially hemispherical dimple, a second side wall positioned opposite said first side wall;

a second side wall positioned opposite the first side wall;

a third wall interconnecting the first and second side walls;

a base wall interconnecting the first, second and third walls, and

a second support member punched out of and extending from the third wall such that a second opening is formed through the third wall adjacent the second support member, the second support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a first leg extending at least substantially perpendicular to the third wall and a second leg extending from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the second support member includes a substantially hemispherical dimple; and

a removable shelf including a planar surface and a first flange depending from the planar surface, the first flange includes an opening dimensioned to receive the dimple of the first support member on the first side wall when the first flange is received between the second leg of the first support member and the first side wall, and the shelf includes a second flange depending from the planar surface, the second flange includes an opening dimensioned to receive the dimple of the second support member when the second flange is received between the second leg of the second support member and the third wall.

2-4. (Cancelled).

5. (Original) The cabinet of claim 1, wherein the support member has a rounded upper edge.

6. (Currently Amended) The cabinet of claim 1, wherein said support member comprises is a lance.

7-8. (Cancelled).

9. (Original) The cabinet of claim 1, wherein said cabinet is fabricated from metal.

10. (Currently Amended) A lance formed in a side wall of a cabinet for supporting a removable shelf, the lance comprising:

a first leg extending at least substantially normal to an associated surface;
a second leg extending from the first leg at least substantially normal to the first leg,
the second leg including a rounded upper edge; and
a substantially hemispherical dimple formed in the second leg.

11-13. (Cancelled).

14. (New) The cabinet of claim 1, further comprising a support wall disposed between the first side wall and the second side wall in a first direction and the removable shelf and the base wall in a second direction.

15. (New) The cabinet of claim 14, wherein the support wall is connected to the base wall using a lance.

16. (New) The cabinet of claim 15, wherein the support wall is connected to the removable shelf using a lance.

17. (New) A cabinet comprising:

a first side wall;

a first support member punched out of and extending from the first side wall such that a first opening is formed through the first side wall adjacent the first support member, wherein the support member includes a first leg extending at least substantially normal to the first side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the first side wall, the second leg includes a substantially hemispherical dimple, a second side wall positioned opposite said first side wall;

a second side wall positioned opposite the first side wall;

a third wall interconnecting the first and second side walls;

a base wall interconnecting the first, second and third walls, and

a second support member punched out of and extending from the second side wall such that a second opening is formed through the second side wall adjacent the second support member, the second support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a first leg extending at least substantially perpendicular to the second side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the second side wall, the second leg of the second support member includes a substantially hemispherical dimple; and

a removable shelf including a planar surface and a first flange depending from the planar surface, the first flange includes an opening dimensioned to receive the dimple of the first support member on the first side wall when the first flange is received between the second leg of the first support member and the first side wall, and the shelf includes a second flange depending from the planar surface, the second flange includes an opening dimensioned to receive the dimple of the second support member when the second flange is received between the second leg of the second support member and the second side wall.

18. (New) The cabinet of claim 17, further comprising a support wall disposed between the first side wall and the second side wall in a first direction and the removable shelf and the base wall in a second direction.

19. (New) The cabinet of claim 18, wherein the support wall is connected to the base wall using a lance.

20. (New) The cabinet of claim 19, wherein the support wall is connected to the removable shelf using a lance.

21. (New) The cabinet of claim 17, further comprising a third support member punched out of and extending from the third wall such that a third opening is formed through the third wall adjacent the third support member, the third support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the third support member includes a first leg extending at least substantially perpendicular to the third wall and a second leg extending from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the third support member includes a substantially hemispherical dimple, and the removable shelf further including a planar surface and a third flange depending from the planar surface, the third flange includes an opening dimensioned to receive the dimple of the third support member on the third side wall when the third flange is received between the second leg of the third support member and the third wall.